



Sterling Model #8540

Vent Free Gas Stove Heater

Exploded Parts Drawing Revision 0.0

Production Dates: Oct. 1995 - Nov. 1998

Serial#: 001001 - 001895



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Note: Color must be specified for cast iron parts which are available in enamel.

Key	Part #	Description	
1	1546-462	Top Stone 8" x 9 1/2" 4 Bevels	Must specify stone color.
2	1546-462A	Side Stone 8" x 9 1/2" 2 Bevels	Must specify stone color.
3	1546-463	Front Side Stone 3 1/2" 9 1/2" 3 Bevels	Must specify stone color.
4	1546-464	Front Bottom Stone 2 1/2" x 8 1/2" 2 Bevels	Must specify stone color.
5	74-22D0113	Front Screen	Not Available
6	2510-219RS	Front Door	Not Available
7	2510-303	Bottom Leg (Foot)	
8	2510-401	Top Casting	Not Available
9	2510-402	Bottom Casting	Not Available
10	2510-403	Front Grill	Not Available
11	2510-411RF	Door Frame	Not Available
12	2510-413	Corner Post (Side leg)	Not Available
13	4400-0300	Door Hinge Pin	
14	2421-316	Front Screen Frame	
15	74-22D0111	Control Valve Shield	Not Available
16	5500-2408	Stone Clips	Not Available
17	74-14D0516	Front Burner	Not Available
18	74-18D0516	Front Injector NG #52	Not Available
	74-18D0515	Front Injector LP #59	Not Available
19	74-18D0501	Rear Burner	Not Available
20	74-18D0514	Rear Injector NG #52	Not Available
	74-18D0516	Rear Injector LP 0.86mm	Not Available
21	74-11V0701	Euro S.I.T. 130 Control Valve	Not Available
22	74-0945624	Modulating Screw NG	Not Available
	74-0945618	Modulating Screw LP	Not Available
23	74-18D0351	Valve Pressure Regulator NG	Not Available
	74-18D0352	Valve Pressure Regulator LP	Not Available
24	74-22D0302	Rear 1/4" Tee	Not Available
25	74-22D0301	Front 1/4" Tee	Not Available

26	74-22D0303	3/16" Pilot Tube NG	Not Available
	74-18D0303	3/16" Pilot Tube LP	Not Available
27	74-00F0079	1/4" Tube Nut	Not Available
28	74-00F0080	1/4" Tube Ferrule	Not Available
29	74-00F0077	3/16" Tube Nut	Not Available
30	74-00F0078	3/16" Tube Ferrule	Not Available
31	74-20N0070	Male Tee	Not Available
32	74-11V0314	3/16" Reverse Flare Nut	Not Available
33	74-18D0402	Piezo Kit	Not Available
34	74-00K0632	Piezo Wire	Not Available
35	74-15D1013	ODS Pilot Assembly NG	Not Available
	74-15D1022	ODS Pilot Assembly LP	Not Available
36	74-18D0310	3/8" NPT x 1 1/2" Nipple	Not Available
37	74-20H0069	Brass Bushing	Not Available
38	74-00F0092	1/8" NPT Pipe Plug	Not Available
39	74-22D1011	Front Grate Assembly	Not Available
40	74-20H0014	1/4"-20 Tee Nut (Not Shown)	Not Available
41	74-20H0015	1/4"-20 x 1" Bolt (Not Shown)	Not Available
42	74-18D0129	Porcelain Panel (Not Shown)	Not Available
43	74-20H0016	#10x3 Screw	Not Available
44	74-18D0903	Front Log	Not Available
45	74-18D0904	Rear Log	Not Available
46	5210-2325	Threaded Rod 3/8-16 x 22"	
47	74-20H0054	Clip for Modulating Valve Bulb (Not Shown)	Not Available