



# Technical Data Sheet

## Installation of the Tribute Rear Heat Shield

*Assembly 90-68400*

**Date:** 6/16/2004

**Page:** 1 of 2

### **ASSEMBLY CONTENTS:**

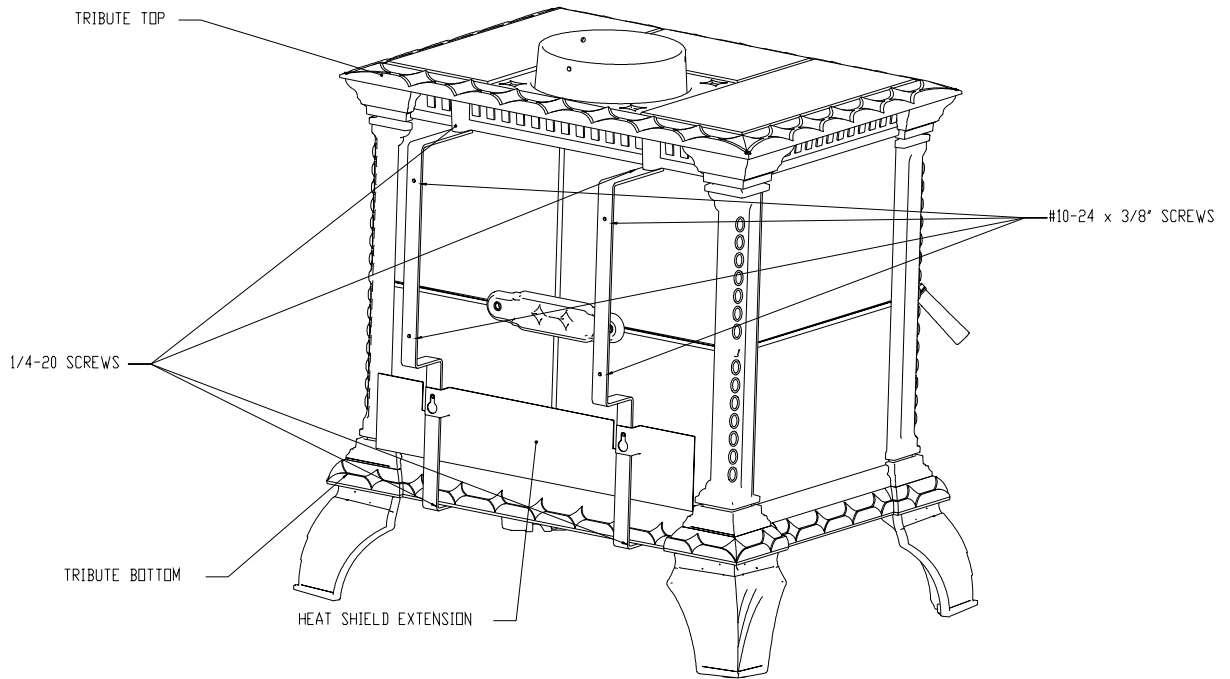
- (1) 5904-010 Heat Shield
- (2) 5904-015 Heat Shield Bracket
- (6) 4500-3436 10-24 x 3/8" Screws
- (4) 4500-0540 1/4-20x3/8 Screws
- (1) 5902-120 Heat Shield Extension Plate

### **TOOLS REQUIRED:**

Phillips Screwdriver (Stubby)

### **INSTALLATION PROCEDURE:**

- 1) To install the heat shield mounting brackets, first locate the four holes in the back of the stove, two on the underside of the top casting and the other two just under the edge of the bottom casting about 6" either side of center. Place the brackets on the stove so that they line up with the threaded holes on the back of the stove and with the larger hooked portion of the brackets on top, extending upwards. Use the (4) 1/4-20 Phillip screws provided to secure the brackets. See illustration of bracket installation on page 2.
- 2) Place the 6 screws (10-24 x 3/8") into the brackets leaving them loose enough to slide the heat shield and extension over them. Hold the heat shield extension up to the brackets (as shown in illustration on page two) align the two holes on the shield with the two lowest screws and adjust to pass screws through the holes. Once both screws are through the holes slide the heat shield down to catch the screws in the slots then tighten to the brackets
- 3) Align the holes in the heat shield with the (4) screws on the heat shield mounting bracket (already installed on stove). Pass the screws through the heat shield holes and slide the heat shield down to catch the screws into the slots. Tighten the screws to hold the heat shield securely in place.



Tribute With Heat Shield Brackets and Shield Extension Plate Installed