



Technical Data Sheet

Heritage 8021-8022 Side Door Lock Kit Installation *Assembly 90-70210*

KIT CONTENTS:

- (1) Lock (5902-150)
- (1) Black Washer (4600-0320)
- (1) ¼-20 x 1" Button Head Cap Screw (4500-1040)
- (1) Label (3300-103)
- (1) Attaching Ring (4700-0200)
- (1) Lock Catch (5022-024)

TOOLS REQUIRED:

- 5/32 Hex Wrench
- #2 Phillips Screwdriver

BEFORE YOU BEGIN: Work on a cool stove. You will need access to the side door of the stove.

HERITAGE 8021 PROCEDURE:

- 1) Open the side door by turning the handle counter clockwise. Use the 5/32 Hex Wrench to remove the set screw from the handle crank. Remove the handle crank, then the spring, washers, and latch (Refer to figure 1). Handle crank design varies by age of stove.

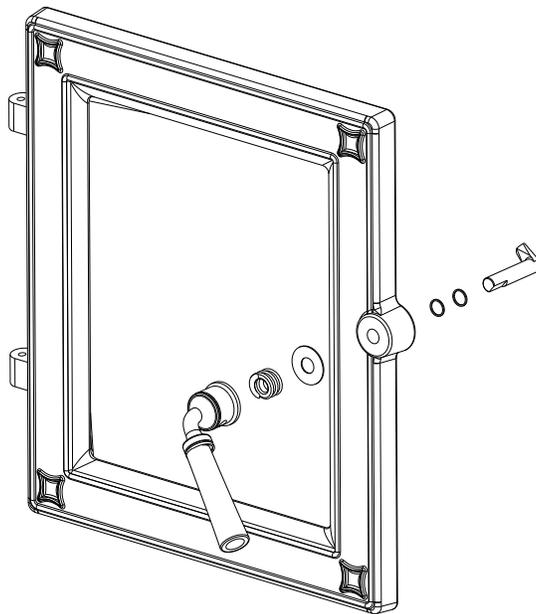


Figure 1

- 2) Insert the ¼-20 x 1" button head screw through the washer, side door and thread into the hole in the

lock approximately 1-1/2 turns. Hold the door loosely against the stove with the lock in the position shown in 'Figure 2' while turning the screw clockwise using a 5/32 Hex Wrench. The door will pull to the stove as you tighten the screw. Tighten the screw until the side door is secure.

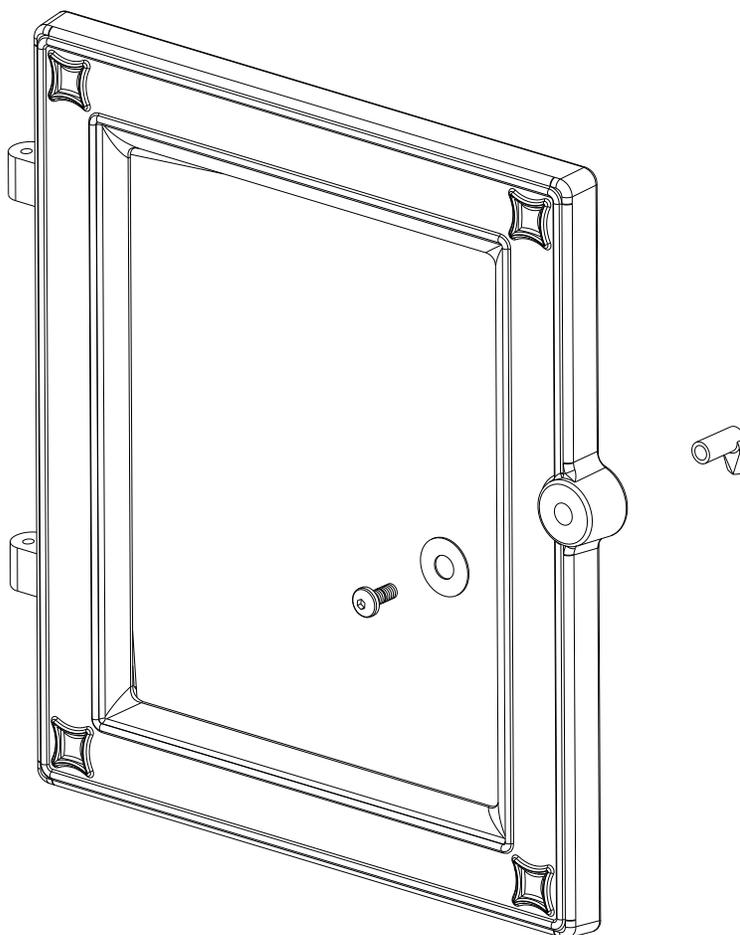


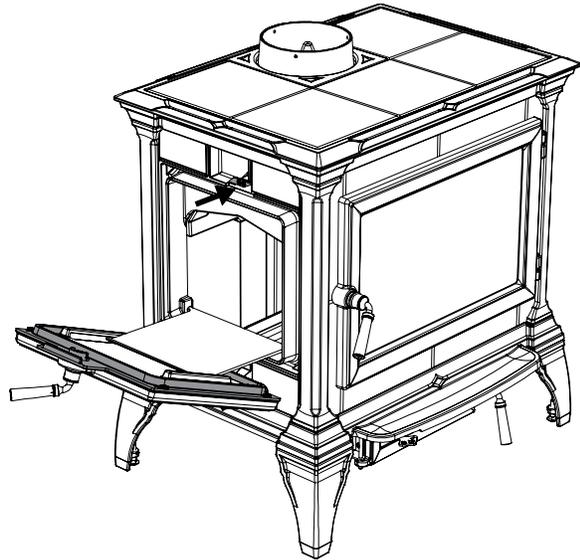
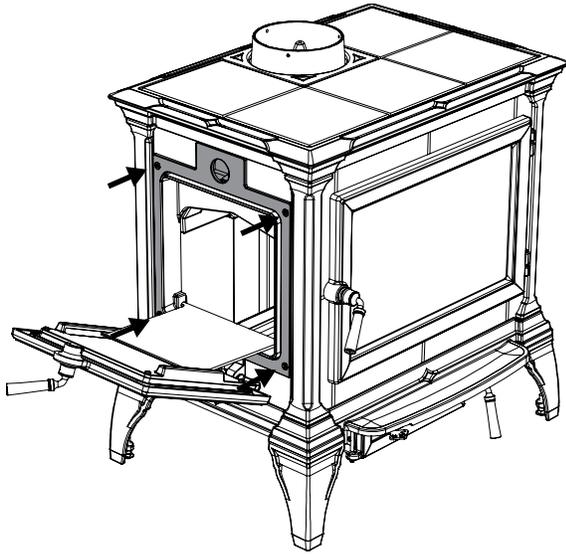
Figure 2

3) Attach the label to the safety label cable on the stove using the link ring provided.

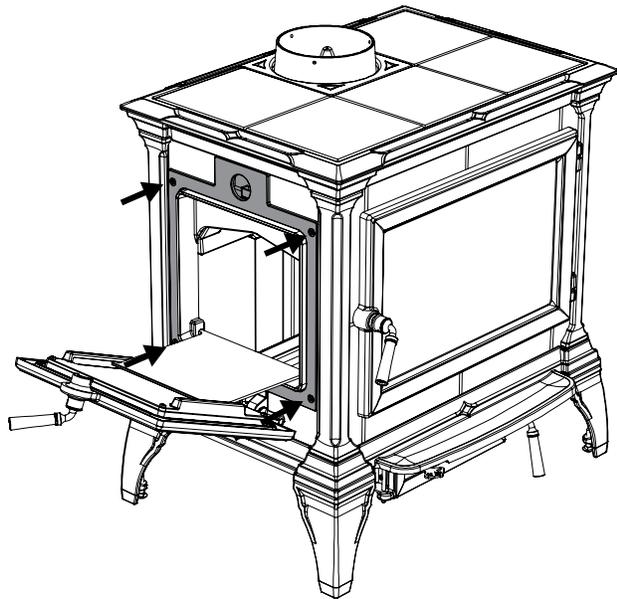
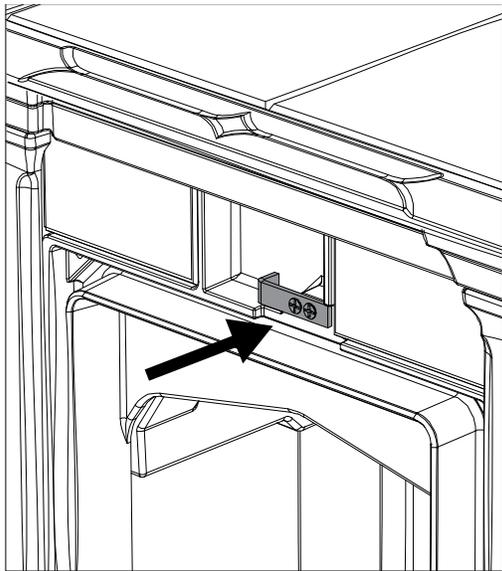
Note: When the door is secured closed, the side clearances and floor protection are the same as the right side of the stove. Consult the owner's manual for the new requirements.

HERITAGE 8022 PROCEDURE:

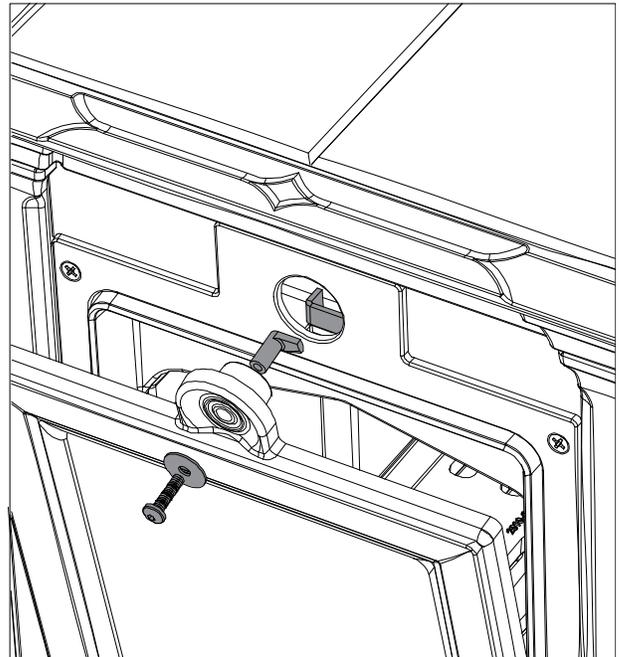
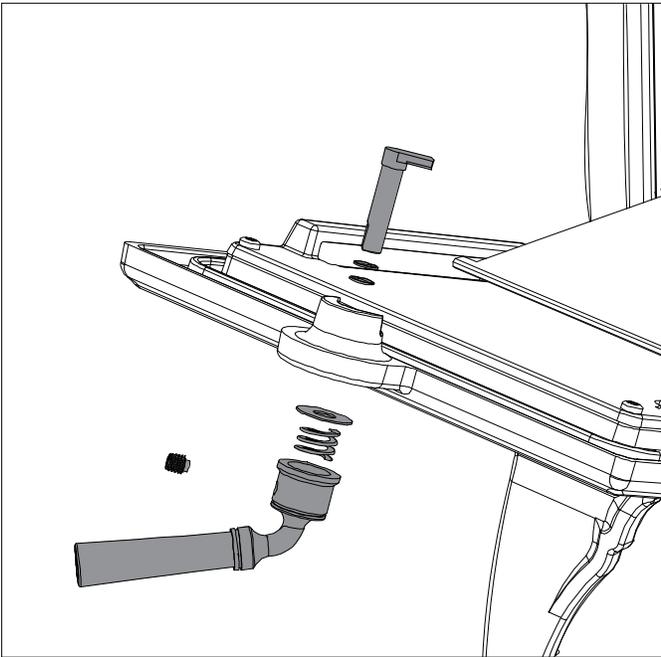
- 1) Remove the door catch:
 - a. Open the side door and use the Phillips screwdriver to remove the 4 screws from the cover plate. Rest the plate on the door, being careful to avoid chipping any enamel.
 - b. Use the Phillips screwdriver to remove the door catch.



- 2) Install the lock catch:
 - a. Use the 2 screws removed in step 1b to install the lock catch.
 - b. Re-assemble the cover plate, fastening the plate with the 4 screws.



- 3) Install the lock:
- a. Remove the handle: use a 5/32 Hex Wrench to remove the set screw in the handle crank, then unscrew the handle and remove.
 - b. Insert the 1/4-20 x 1" button head screw through the washer, through the side door and thread into the hole in the lock approximately 1-1/2 turns. Hold the door loosely against the stove with the lock in a horizontal position, pointing to the right. Hold the door closed and tighten the screw using a 5/32 Hex Wrench. The door will pull to the stove as you tighten the screw. Tighten the screw until the side door is secure.



- 4) Attach the label to the safety label cable on the stove using the link ring provided.

Note: When the door is secured closed, the side clearances and floor protection are the same as the right side of the stove. Consult the owner's manual for the new requirements.