

Technical Data Sheet

Tudor Model 8120 Grille Installation Kit

*Kit #91-8220910-Matte,
Kit #91-8220920-Brown
Kit #91-8220922-Caramel
Kit #91-8220959-Blue/Black*

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 **Ensure the Tudor is cold before attempting to install the Grille panel set!**

Kit Components:

2- 2110-298 Grille Panels
2- 5120-052 Grille Retention Frames
8- 4500-3426 10-24 x 3/8 Type "F" screws

Tool Required:

Phillips Screwdriver



Figure 1 - Tudor 8120 with Grille Panel Set

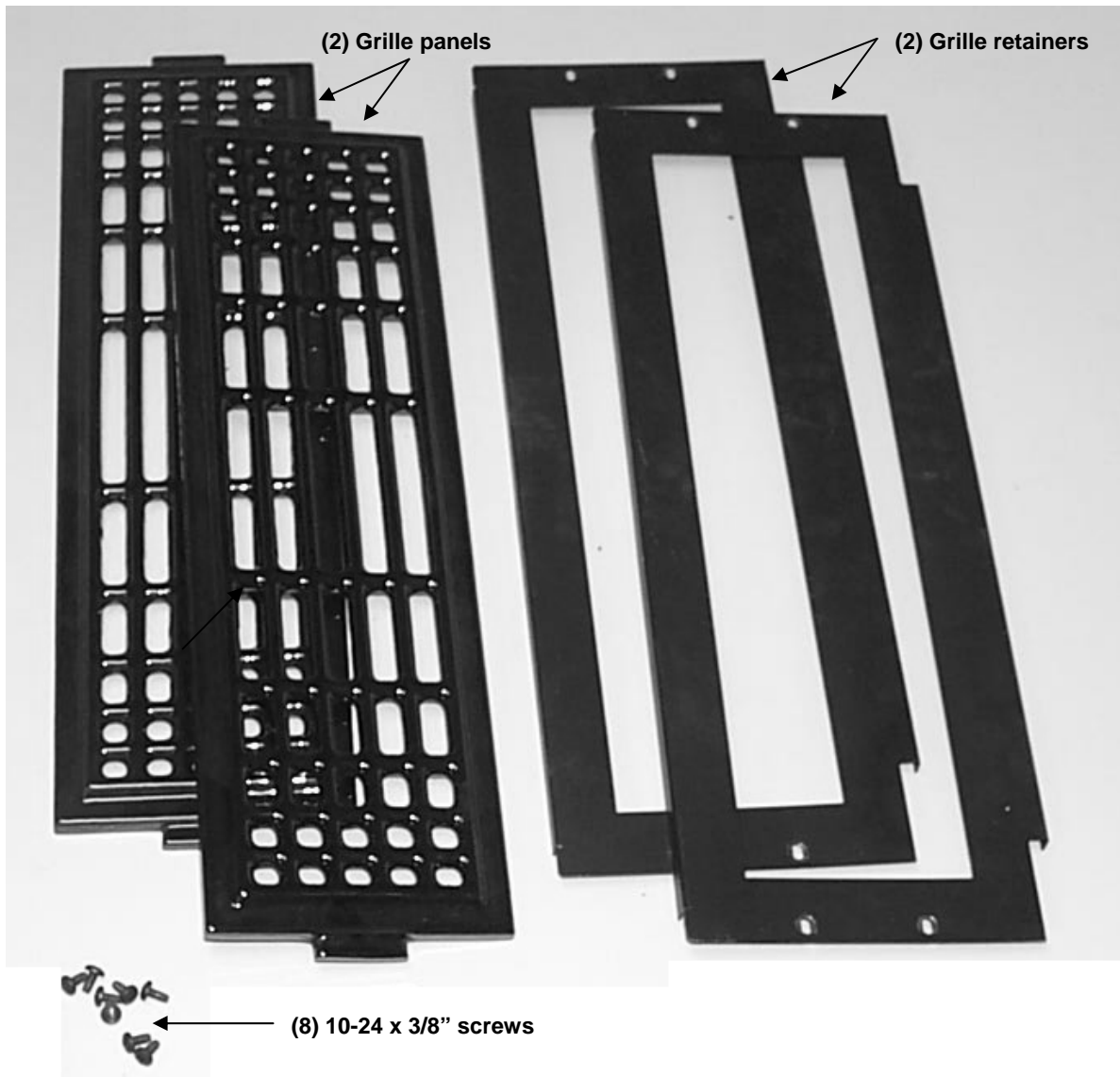


Figure 2 - Grille Components

PROCEDURE:

1. Open the front cast doors. (In order to safely install the Grille Panel set, you must remove the front doors) To do this, simply pull up on the doors and they will slide up, off their hinges posts.
2. Lay the doors down on a soft scratch resistant surface, such as carpet.
3. Locate and place one of the **Grille Panels** in the left door recess with the finished surface down. Next, place one of the **Grille Retainers** over the left door capturing the grille.
4. Using four of the **10-24 x3/8" screws**, mount the retainer to the door.
5. Repeat this process for the right door.
6. Once the doors are completed, place them both back on their hinges and close them.